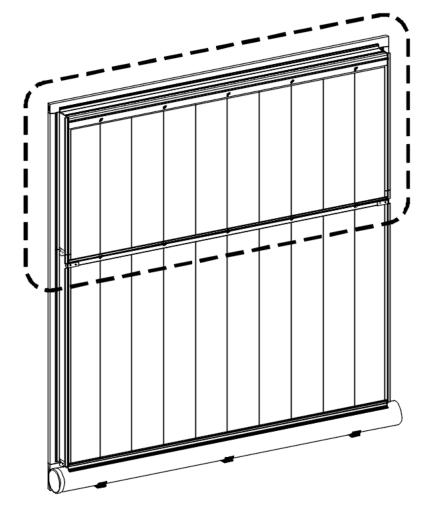
Instruction Manual



CH Extended Height Cooling Kit

Models: CHxx

CH
Extended
Height
Cooling Kit



CH Extended Height Cooling Kit

Instructions for Use and Maintenance

Thank You:

Thank you for purchasing a Munters CH Extended Height Cooling Kit. Munters equipment is designed to be the highest performing, highest quality equipment you can buy. With the proper installation and maintenance it will provide many years of service.

Please Note:

To achieve maximum performance and insure long life from your Munters product it is essential that it be installed and maintained properly. Please read all instructions carefully before beginning installation.

Warranty:

For Warranty claims information see the "Warranty Claims and Return Policy" form QM1021 available from the Munters Corporation office at 1-800-227-2376 or by e-mail at aghort.info@munters.com.

Conditions and Limitations:

- Products and Systems involved in a warranty claim under the "Warranty Claims and Return Policy" shall have been properly installed, maintained and operated under competent supervision, according to the instructions provided by Munters Corporation.
- Malfunction or failure resulting from misuse, abuse, negligence, alteration, accident or lack of proper installation or maintenance shall not be considered a defect under the Warranty.

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Unpacking the Equipment

1.

Before beginning installation, check the overall condition of the equipment. Remove packing materials, and examine all components for signs of shipping damage. Any shipping damage is the customer's responsibility and should be reported immediately to your freight carrier.

<u>NOTE</u>: This instruction manual is meant to be used in addition to the manual for the Munters CT Cooling System you are installing. Please refer to both manuals for complete installation instructions. CANNOT be used with CN Cooling System.

1.1 Parts List

Munters Evaporative Cooling Height Extension Kits come in lengths to match the main cooling system. An Ending Kit for each extended height system must be ordered separately. The main cooling system, pumps, tank kits and plumbing kits will be packaged separately.

• A CH10, CH20, CH30...CH10 & CH80 will arrive as multiples of 10'L. packages for the cooling frame and Ending kit.

Example: CH60 Height Extension kit 6 - CH10, 10'L. Height Extension kit 1 - EC4122 Ending kit

• A CH05, CH15, CH25...CH65 & CH75 will arrive as multiples of 10'L. packages and one 5'L. package and Ending kit.

Example: CH65 Height Extension kit 6 - CH10, 10'L. Height Extension kit 1 - CH05, 5'L Height Extension kit 1 - EC4122, Ending kit

If optional add on kits are ordered one or more extra box(es) marked CH02 or CH04 will be included.

Each CH Height Extension Kit includes:

Center Support Rails (A.K.A. - Open Header Pad Retainer)

5/16" x 9"L. Threaded Rods

5/16" Wing Nut, Nylon

5/16" Flanged Hex Nut, SS

CH Cooling Pad Support Kits

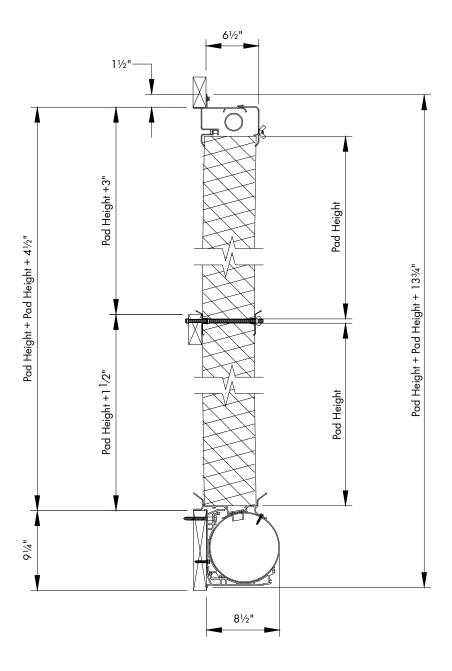
#10 x 1.25"L. TEk Screws, SS

2 - End panels, left/right, Plastic

2 - Drip Collector End Cap, PVC

2 - Angle Brackets

1.2 Dimensions



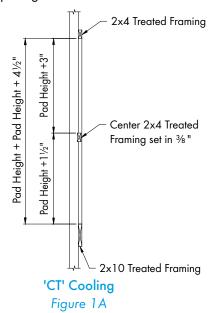
Installation Instructions

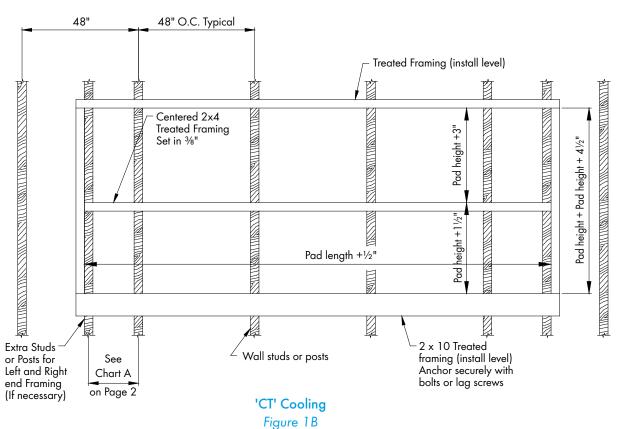
2.

2.1 Installation

Step 1

Construct a wall opening according to your cooling system size, with studs 2' O.C. or posts 4' O.C. (Max 5' O.C). See Figure 1A, 1B and 1C. (For example a 36' CT System with 10' of pad (2-5' H. Pieces of pad) would have an opening of 36' - ½" L x 124½"H or a 40' CU System with 9' of pad (1-4'H and 1-5'H. piece of pad) would have an opening of 40" - ½"L. x 115½"H.) Also install a center 2x4 to support extended height bracket. This 2x4 must be set in 3/8" from face of wall opening or be trimmed down to 11/8". See Figures 1A, 1B and 1C.





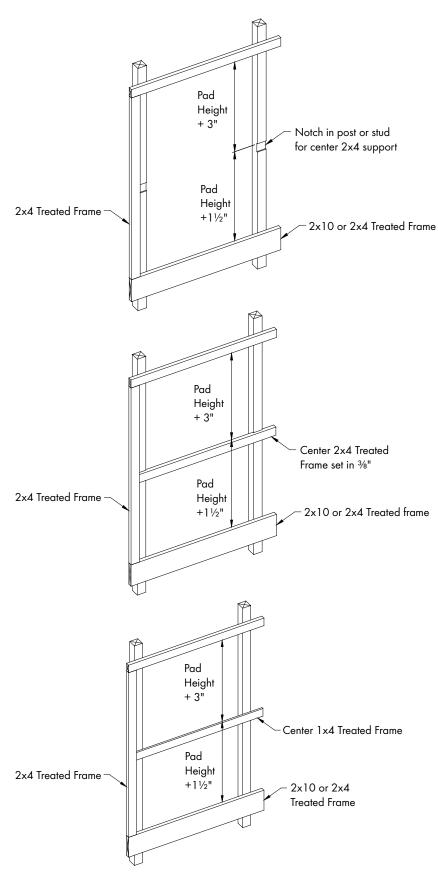


Figure 1C

*Refer back to original manual

Chart A

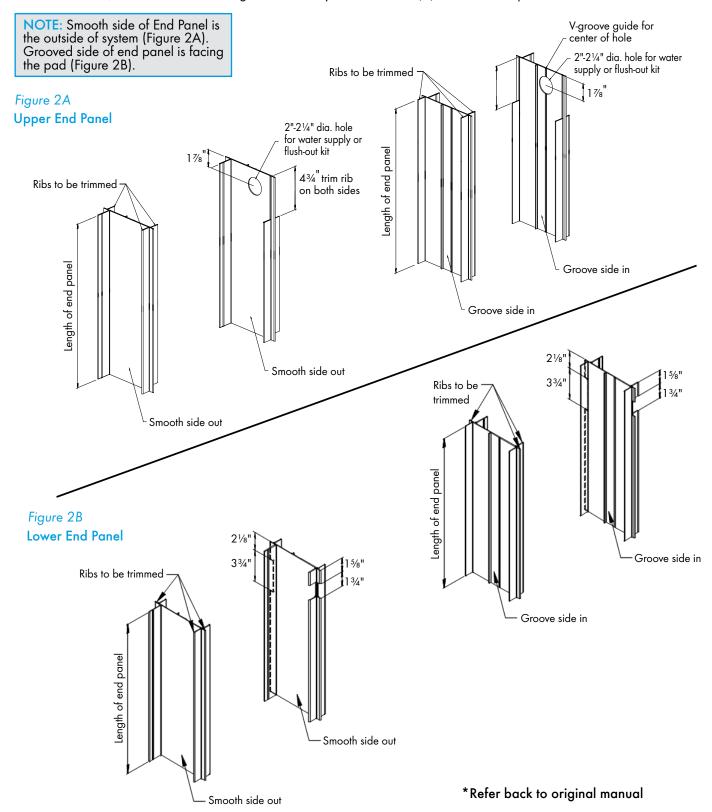
| Onart A | | | | | |
|------------|------------|-----------|--|--|--|
| Length of | No of | Placement | | | |
| Cooling | Brackets | of | | | |
| System | Needed | Brackets* | | | |
| 4' | 2 | 2" | | | |
| 5' | 2 | 12" | | | |
| 5' | 2 | 12" | | | |
| 8' | 3 | 2" | | | |
| 10' | 3 | 12" | | | |
| 12' | 4 | 2" | | | |
| 14' | 4 | 12" | | | |
| 15' | 5 | 2" | | | |
| 16' | 5 | 2" | | | |
| 18' | 5 | 12" | | | |
| 20' | 6 | 2" | | | |
| 22' | 6 | 12" | | | |
| 24' | 7 | 2" | | | |
| 25' | 7 | 12" | | | |
| 26' | 7 | 12" | | | |
| 28' | 8 | 2" | | | |
| 30' | 8 | 12" | | | |
| 32' | 9 | 2" | | | |
| | 9 | | | | |
| 34' 35' | | 12" 2" | | | |
| | 10 | | | | |
| 36' | 10 | 2" | | | |
| 38' | 10 | 12" | | | |
| 40' | 11 | 2" | | | |
| 42' | 11 | 12" | | | |
| 44' | 12 | 2" | | | |
| 45' | 12 | 12" | | | |
| 46' | 12 | 12" | | | |
| 48' | 13 | 2" | | | |
| 50' | 13 | 12" | | | |
| 52' | 14 | 2" | | | |
| 54' | 14 | 12" | | | |
| 55' | 15 | 2" | | | |
| 56' | 15 | 2" | | | |
| 58' | 15 | 12" | | | |
| 60' | 16 | 2" | | | |
| 62' | 16 | 12" | | | |
| 64' | 1 <i>7</i> | 2" | | | |
| 65' | 1 <i>7</i> | 12" | | | |
| 66' | 1 <i>7</i> | 12" | | | |
| 68' | 18 | 2" | | | |
| 70' | 18 | 12" | | | |
| 72' | 19 | 2" | | | |
| 74' | 19 | 12" | | | |
| 75' | 20 | 2" | | | |
| 76' | 20 | 2" | | | |
| 78' | 20 | 12" | | | |
| 80' | 21 | 2" | | | |
| | | | | | |

Chart B

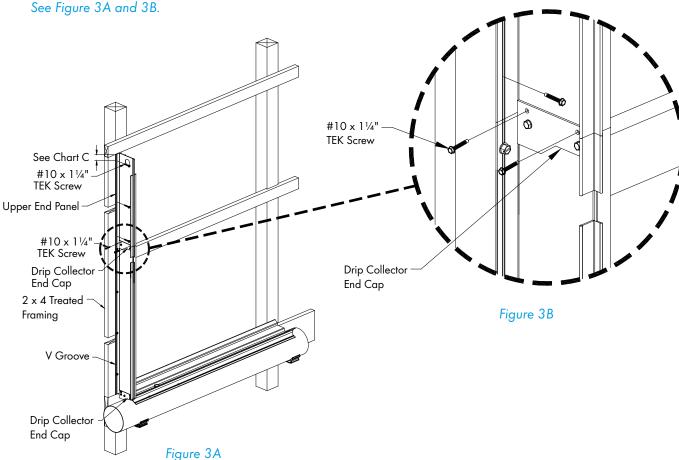
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|--------------|---------------------------------|---------------------------------|--|--|
| Pad | Length of Lower End Panel | Length of Upper End Panel | | |
| Height | СТ | СТ | | |
| 24"H | 271/4" | 24¾" | | |
| 36"H | 391/4" | 36¾" | | |
| 48"H | 51¼" | 48¾" | | |
| 60"H | 631/4" | 60¾" | | |
| <i>7</i> 2"H | 751/4" | 72¾" | | |

Step 2

Determine the height of your lower and upper Cooling Pad and cut the lower and upper End Panels down to the correct length according to Chart B, page 7. Trim the End Panels as indicated below. Determine which End Panel will be at the end with the water supply and drill a 2" - $2\frac{1}{4}$ " diameter hole $1\frac{\pi}{8}$ " from top, as shown. If the EC1507 Flush-out kit was purchased, then drill a 2" - 21/4" diameter hole in the other End Panel. See Figure 2A and 2B. If EC1609, Center Tank Kit is being used then only drill the hole if (2)EC1507 were purchased.

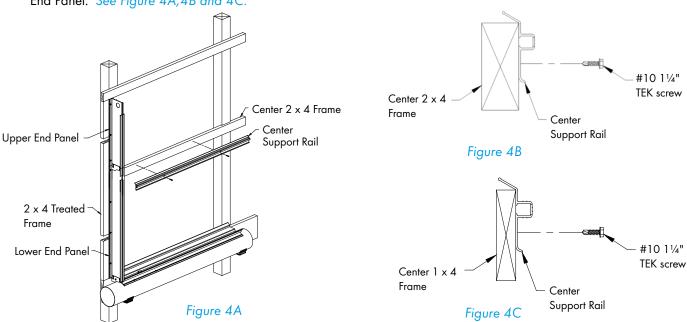


Slide left Upper End Panel into framing and stack on top of left Lower End Panel. Connect Lower and Upper End Panels using a Drip Collector End Cap and (4) #10 x 11/4" Tek screws (provided).



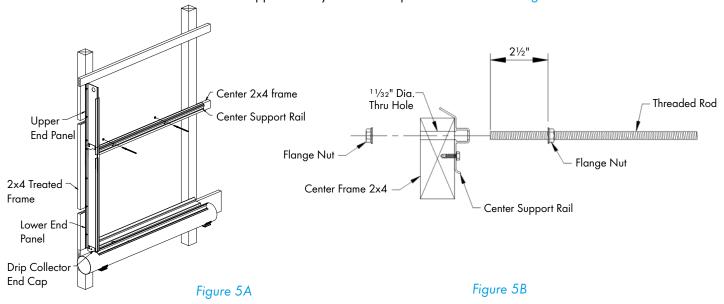
Step 4

Attach Center Support rail to left end of center 2x4 using #10 x 11/4" TEK screws below every hole in Center Support rail. Be sure that the end of the Center Support Rail is butted up to the flange of the End Panel. See Figure 4A,4B and 4C.



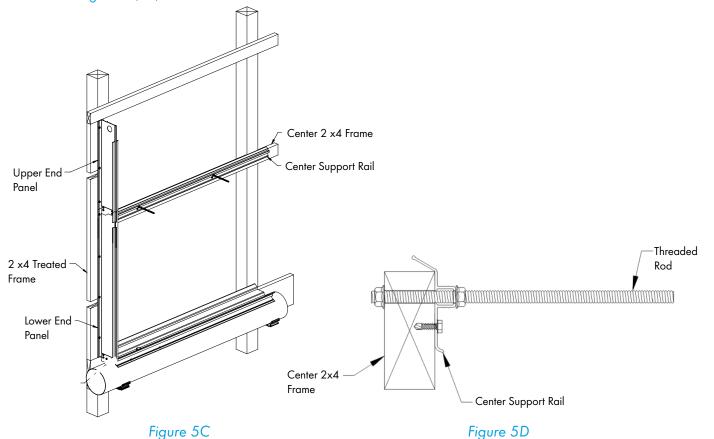
Step 5A

Once Center Support Rail is in place, using the holes in the Support rail as a guide, drill a 11/32" diameter hole through center 2x4 frame. Hole should be approximately 3/4" below top of center 2x4. See Figure 5A and 5B.



Step 5B

Thread a flange nut onto the 9" L. Thread Rod, so that the flange side of the nut is $2\frac{1}{2}$ " from the rod. Insert that end of the rod through the Center Support Rail and 2x4 and fasten in place using 2nd flange nut. See Figure 5A,5B, 5C and 5D.



^{*}Refer back to original manual.

Step 6A

On right side of system apply PVC cement to end of Drip Collector and line up the 3 holes in the Drip Collector End Cap to the 'U' Channels in the Drip Collector, fasten using (3) #10 x 1½" TEK Screws (provided). See Figure 6A.

Step 6B

Slide right End Panel into framing and into Drip Collector on right end. End Panel should fit snug, make sure ribs sit down tight into the Drip Collector. Fasten the last 2 screws into the Drip Collector End Cap using (2) 10 x 1½" TEK Screws. See Figure 6B.

Step 6C

Hold the End Panel tightly against the framing and attach End Panel to framing using $\#10 \times 1\frac{1}{4}$ " TEK screws (provided), See Chart C, page 11 for spacing and number of Screws provided.

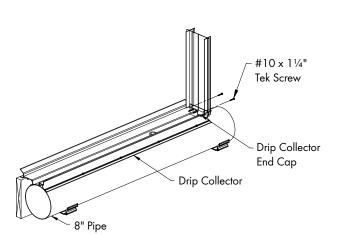


Figure 6B

| Pad Height | No. of Screws | Spacing | Spacing Top to First Screw |
|---------------|------------------|---------|----------------------------------|
| 24"H. | 1 | 24"O.C. | 2" |
| 36"H. | 2 | 18"O.C. | 2" |
| 48"H. | 2 | 24"O.C. | 2" |
| 60"H. | 3 | 20"O.C. | 2" |
| <i>7</i> 2"H. | 3 | 24"O.C. | 2" |
| | | Chart C | |

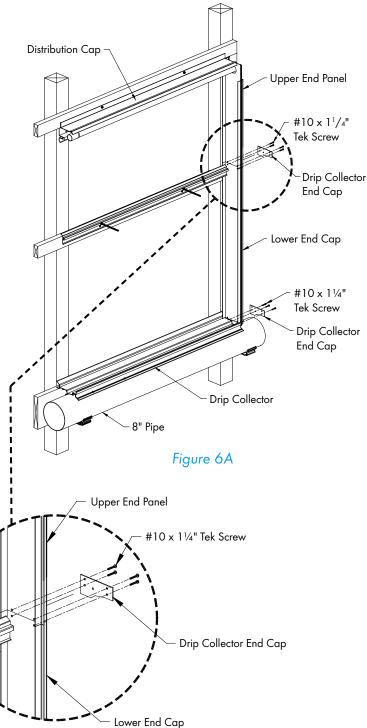


Figure 6C

Step 7

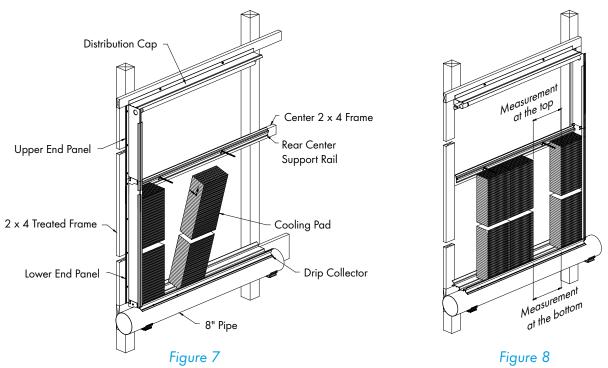
Slide right Upper End Panel into framing and stack on top of right Lower End Panel. Connect lower & upper End Panels using Drip Collector End Cap and (4) #10 x 1½" TEK Screws (provided). See Figure 6A and 6C. Hold the upper End Panel tightly against the framing and attach End Panel to framing using #10x1½" TEK Screws (provided). See Chart C, page 11 for spacing and number of Screws provided.

*Refer back to original manual

Make sure caulk is dry and begin putting cooling pad in place, taking care to position pieces tight together. If your pad has Directional Arrows, position arrows to point upward and to the inside of the building. See Figure 7. Continue this pattern, stopping at the next to the last piece of pad.

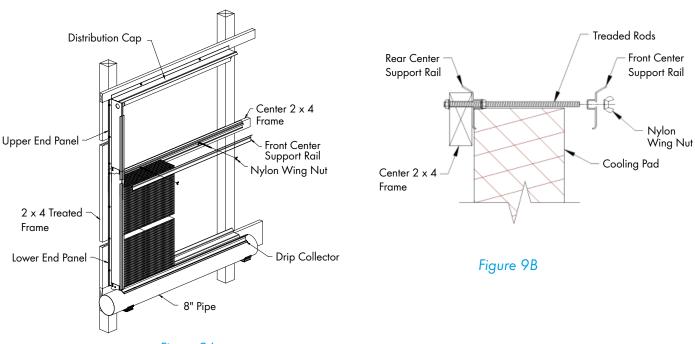
Step 9

Slide the next to the last piece of pad into the End Panel. Measure the opening that is left for the last piece of pad at the top and bottom of the opening. If the opening is smaller than the width of the last piece of pad, then using a hand saw, trim the last piece of cooling pad to fit the opening. Put the last piece in place. See Figure 8.



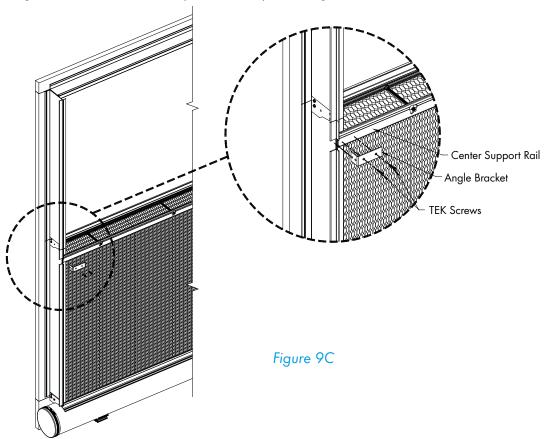
Step 10A

With lower Cooling Pad in place slide Front Center Support Rail onto Threaded Rods and fasten with Nylon Wingnuts. See Figure 9A and 9B.



Step 10B

Holding the left End Panels tight to front Center Support Rail, place the long side of Angle Bracket on Center Support Rail and the short side over End Panel. See Figure 9C. Attach Angle Bracket to Center Support Rail using (2) #10 11/4" TEK Screws (provided). Repeat for Right End Panels.



Step 11

Begin putting upper Cooling Pad in place, taking care to position pieces tight together. If your pad has directional arrows, position arrows to point upward and to the inside of the building.

See Figure 10. After the first 2 pieces of pad are in place proceed to Step 12.

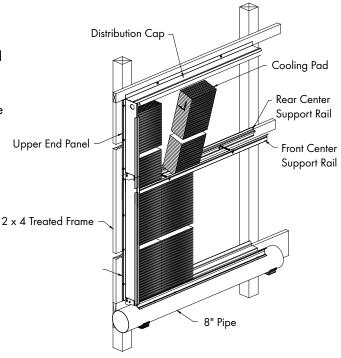
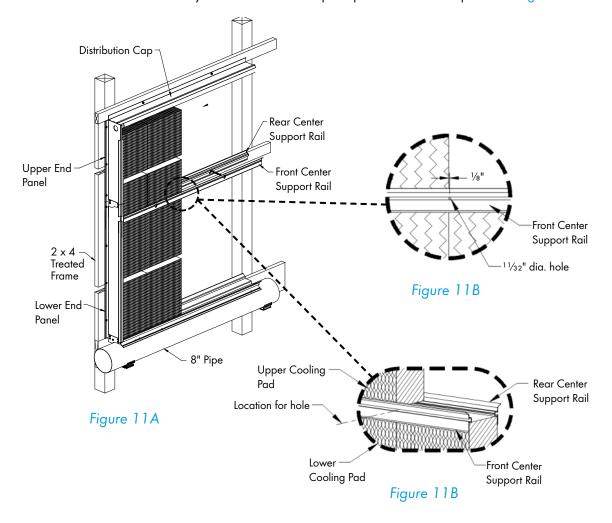


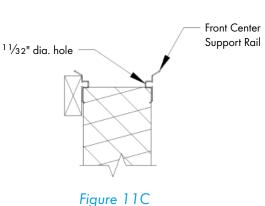
Figure 10

To help support the Center Support Rails a 'Cooling Pad Support Kit' must be installed at this time. Each 10' section of Center Support Rails will get 2 Support Kits, so a CH20 will get 4 Support Kits or a CH70 will get 14 Support Kits. After the first 2 upper pieces of pad are installed drill a 11/32" dia. hole in the front Center Support Rail 1/8" past the end of the pad. See Figure 11A, 11B and 11C.

Step 13

Drill a 11/32" dia. hole. vertically in the Distribution Cap 1/8" past the end of the pad. See Figure 11D.



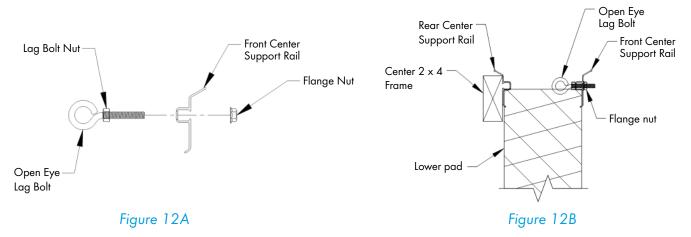


Distribution cap 1/32" dia. hole

2 x 4 Treated Frame

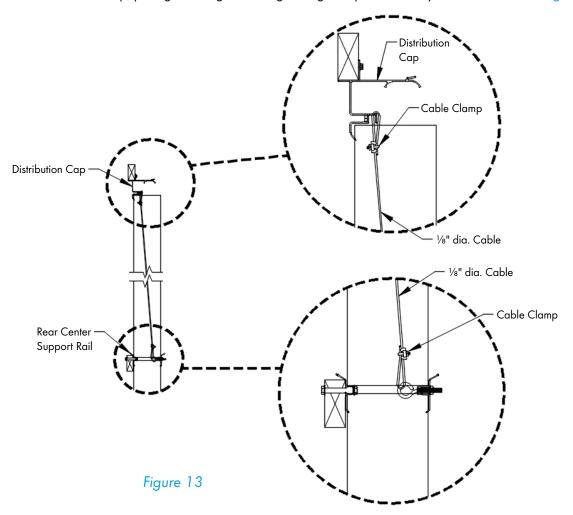
Figure 11D

Step 14 Make sure the nut on the Open Eye Lag Bolt is threaded all the way onto the Open Eye Lag Bolt. Insert the Open Eye Lag Bolt with nut into the front Center Support Rail from the inside out and fasten with flange nut. See Figure 12A and 12B.



Step 15

Insert 1/8" dia. cable (provided) through new hole in Distribution Cap creating a loop and fasten cable to itself with cable clamp. Insert other end of cable through Open Eye Lag Bolt creating a loop and fasten cable to itself with Cable Clamp, pulling cable tight while tightening clamp. Cut off any excess cable. See Figure 13.



Put 5 more pieces of pad in place and repeat Steps 12-14. Continue this pattern, stopping at the next to last pieces of pad.

Step 17

Slide the next of the last piece of pad into the end panel. Measure the opening that is left for the last piece of pad at the top and bottom of the opening. If the opening is smaller than the width of the last piece of pad, then using a hand saw, trim the last piece of cooling pad to fit the opening. Put the last piece in place. See Figure 14.

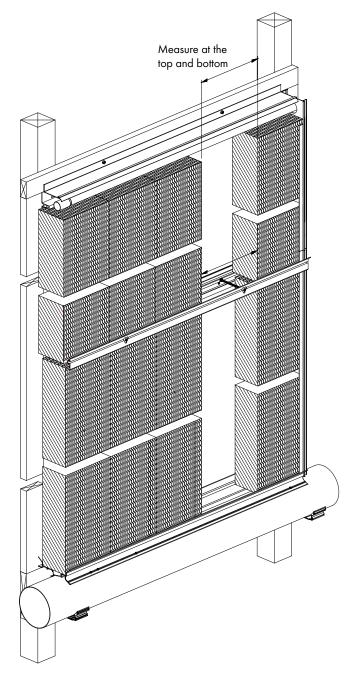


Figure 14

^{*}Refer back to original manual

Step 18 Installation of cooling frame is now complete. Installation should resemble that of Figure 15A and 15B. Proceed to next section in cooling manual for plumbing instructions.

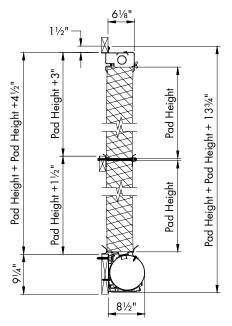
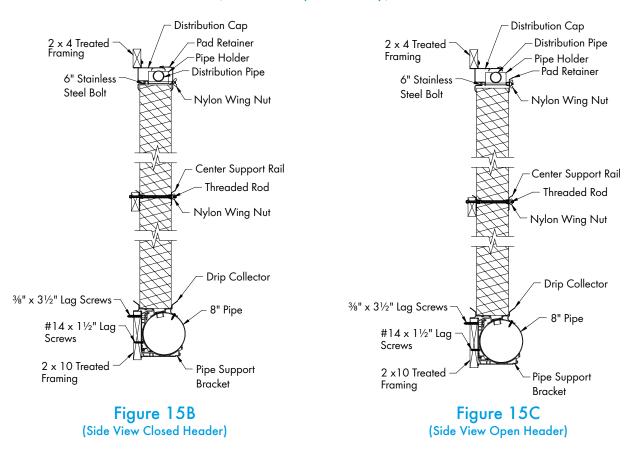


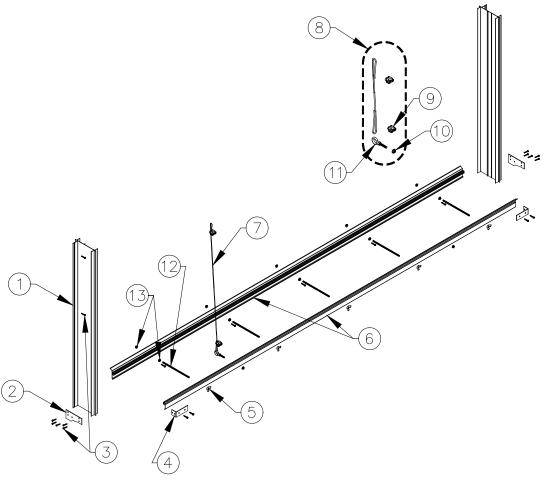
Figure 15A (Side View Complete Assembly)



^{*}Refer back to original manual for plumbing details and information on system start-up, operation and adjustment, and maintenance.

Exploded View and Parts List

3.



| Item | Cat. No. | . Part Name/Description | |
|------|---------------------------|--|-------------|
| 1 | EC1081 | End Panel, 83.25"H., Plastic | 2 |
| 2 | EC1310 | Drip Collector End Cap | 2 |
| 3 | KS2257 | #10 x 11/4" TEK Screw, Hex Washer, SS | varies |
| 4 | EC1202 | Angle Bracket, 1½" x 4" x 1½", SS | 2 |
| 5 | KN2302 | 5/16" Wing Nut, Nylon | varies |
| 6 | Center Support Rails (A.K | C.A - Open Header Pad Retainer) | |
| | EC1902 | Pad Retainer, Open Style, 2'L., Aluminum | varies/foot |
| | EC1904 | Pad Retainer, Open Style, 4'L., Aluminum | varies/foot |
| | EC1905 | Pad Retainer, Open Style, 5'L., Aluminum | varies/foot |
| | EC1910 | Pad Retainer, Open Style, 10'L., Aluminum | varies/foot |
| 7 | AC1380 | ⅓" Dia. 7x7 Aircraft Cable, SS | 8'/5 foot |
| 8 | EC1620 | CH Cooling Pad Support Kit | varies/foot |
| 9 | AC1381 | ⅓" Dia. Cable Clamp, ZP | 2 |
| 10 | KN0704 | 5/16" Flanged Hex Nut, SS | 1 |
| 11 | KS2754 | ⁵ /16" x 3.25" Open Eye Bolt w/ Nut | 2 |
| 12 | KS2804 | 5/16" x 9"L., Threaded Rod, SS | varies/foot |
| 13 | KN0704 | 5/16" Flanged Hex Nut, SS | varies/foot |

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CH Extended Height Cooling System is developed and produced by Munters Corporation, Lansing, Michigan U.S.A. 1-800-227-2376



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