

INSTALLATION INSTRUCTIONS

1) Field Trim Tunnel Doors are designed to fit in all applications, Mid-section doors, End doors and Modular doors, as well as reverse hinge applications, **See Figures 1 - 4** to determine your application.

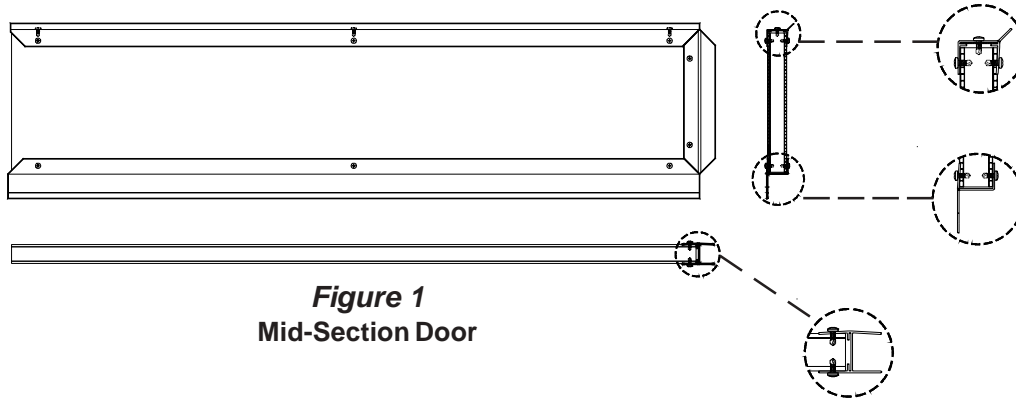


Figure 1
 Mid-Section Door

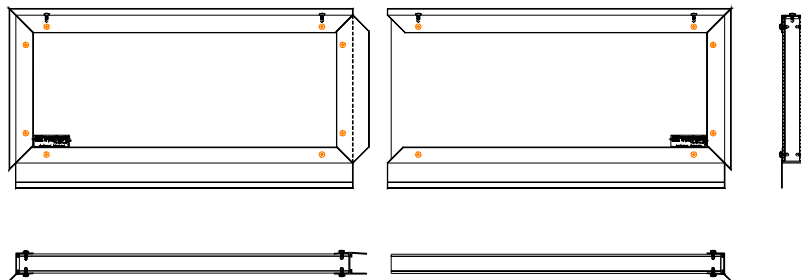


Figure 2
 End Doors

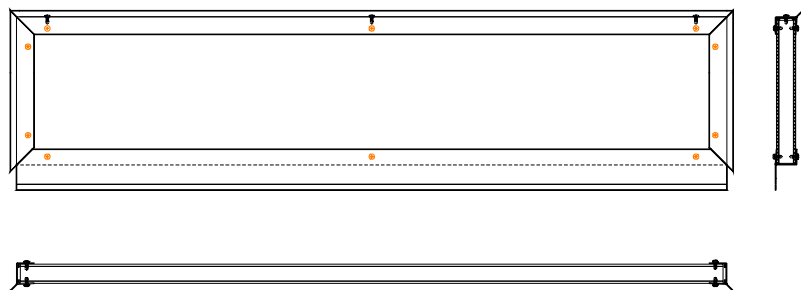


Figure 3
 Modular Doors

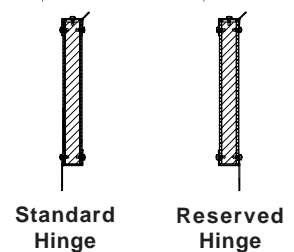


Figure 4
 Reverse Hinge Door

- 2) The field trim tunnel door comes partially assembled with the top seal extrusion, stiffener, and the bottom hinge placed on the three piece door core. Accompanying components are the H connector extrusion and two end seal extrusions, as well as, screws for attachment of desired extrusions. **See Figure 5.**
NOTE: Remove stiffener from top seal extrusion before attempting to cut extrusion.

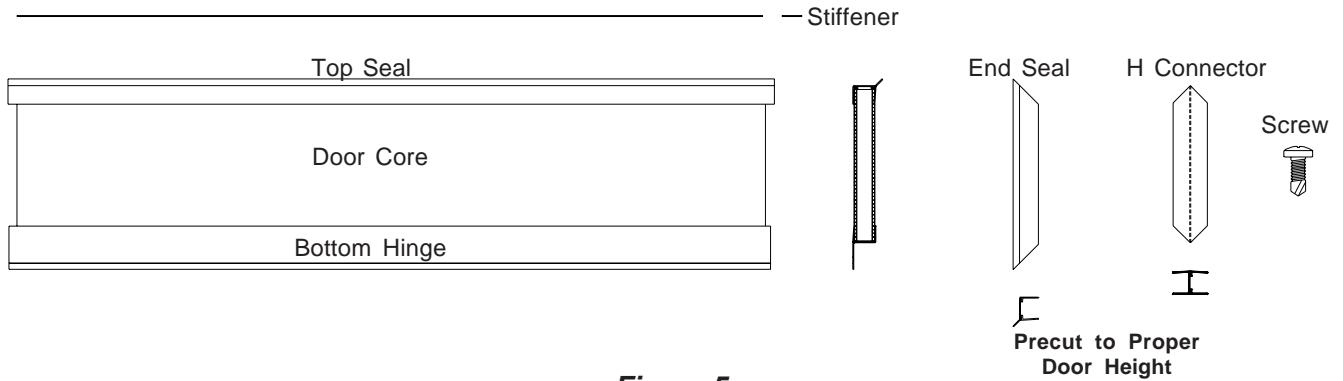


Figure 5

- 3) H connector and end seal extrusions are precut to proper length. The top seal, bottom hinge, door core, and stiffener, all require trimming to desired length. **See Figures 6 through 9,** for trim instructions.

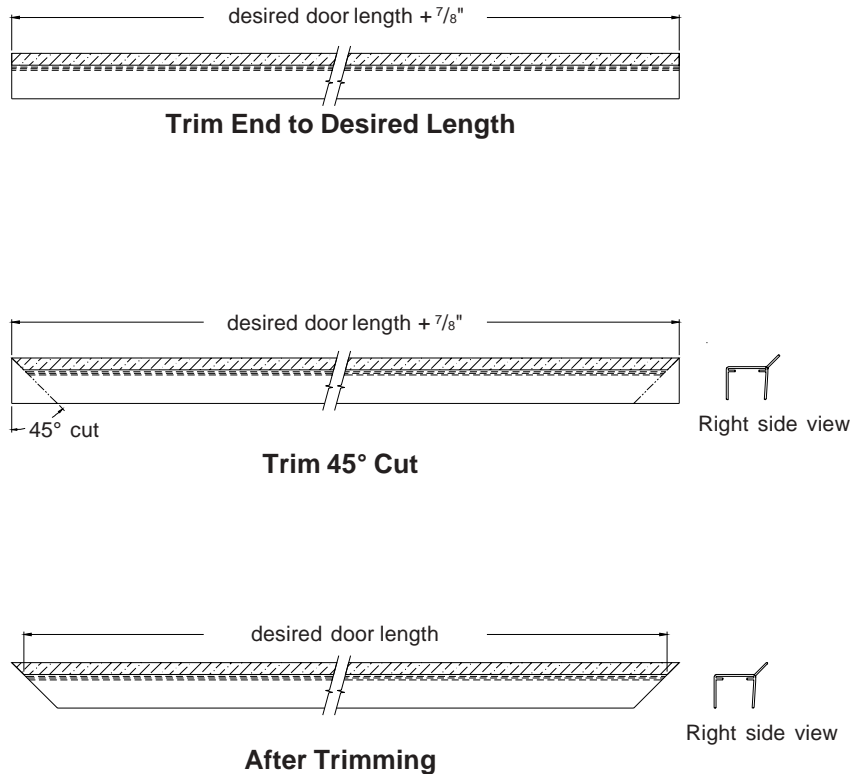
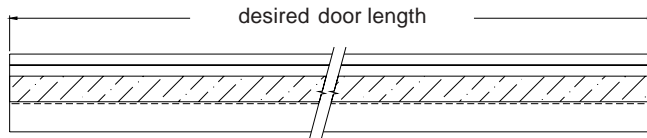
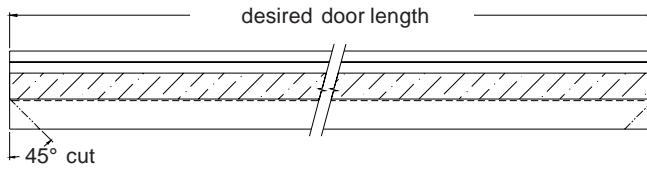


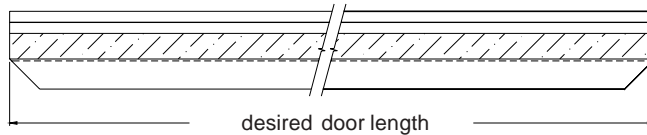
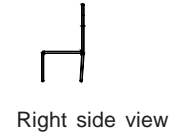
Figure 6
Trim the top seal



Trim Ends to Desired Length



Trim 45° Cut
desired door length



After Trimming

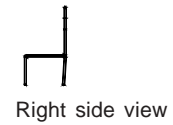


Figure 7
Trim Bottom Hinge

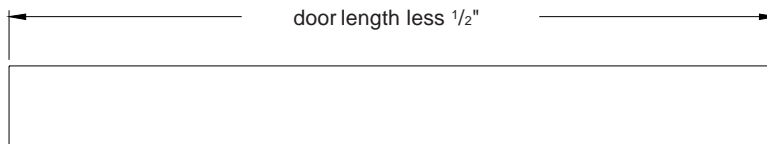


Figure 8
Trim stiffener

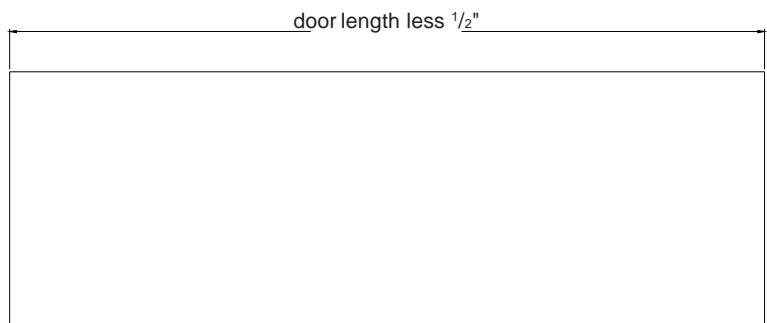


Figure 9
Trim the foam & plastic cover sheets

- 4) Assemble the door in the desired configuration by affixing extrusions to the door core with screws as shown in **Figure 10**.
- 5) Install the door according to the installation instruction manual for tunnel doors, QM1043.

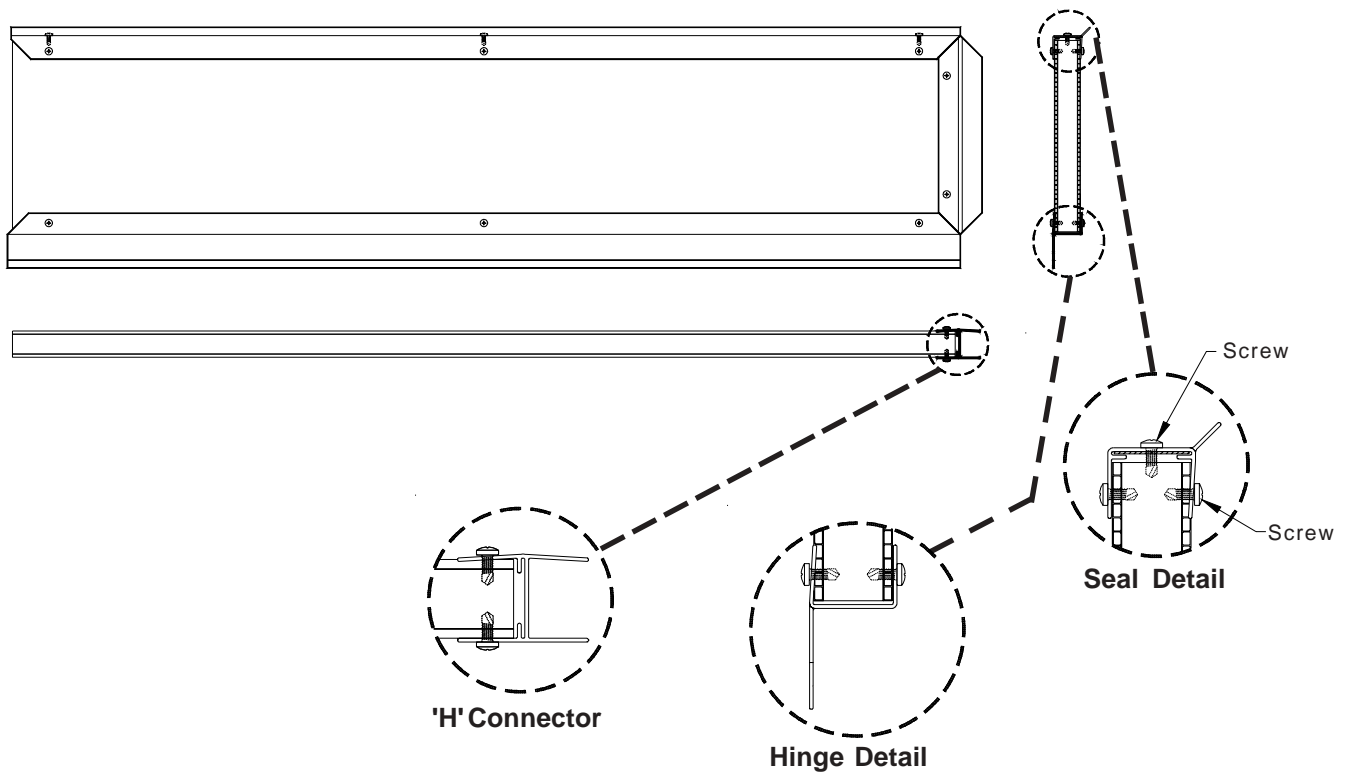


Figure 10